

Neopox[®] Special Primer 1225

Two-component, anti-corrosive epoxy primer
for metallic surfaces



Description

Two-component, solvent-based, anti-corrosive epoxy primer for the protection of metallic surfaces

Fields of application

Metallic surfaces in roofs, tanks, pipes, fences, etc.

Properties - Advantages

- Long-term anti-corrosive protection of metallic surfaces
- Resistant to alkalis and dilute acids, petroleum products, fresh and salt water, as well as various solvents
- Excellent resistance to abrasion and adverse atmospheric conditions, e.g. industrial atmosphere, seaside areas, etc.
- Very strong adhesion on metallic surfaces
- Ideal bridge of adhesion for epoxy and polyurethane topcoats



Packing

Sets (A+B) of 5kg and 1kg

Colour

TERRACOTTA

Certificates – Test reports

- CE certification acc. to EN 1504-7
Certificate of Conformity No. 1922-CPR-0386
- Test report by the external independent quality control laboratory Geoterra (No. 2021-483_8)
- Complies with the V.O.C. content requirements acc. to the E.U. Directive 2004/42/CE

Technical characteristics

Mixing ratio A:B (by weight)	80:20
Density (EN ISO 2811-1)	1,28kg/L (±0,1)
Solids content by weight	~63%

Solids content by volume	~46%
Corrosion protection (EN 15183) <ul style="list-style-type: none"> • 10 cycles of humidity • 10 cycles in SO₂ saturated atmosphere • 5 days in water-salt solution atmosphere 	Pass No oxidation is observed on the steel bars covered with Neopox® Special Primer 1225 in the sections within and outside of the concrete
Shear adhesion of coated steel to concrete (EN 15184)	Pass
Adhesion strength (EN 1542)	≥2,5N/mm ²
Glass transition temperature Tg (EN 12614)	>+40°C
Consumption: 140-170gr/m² per layer	

Application conditions

Substrate moisture content	<4%
Relative air humidity (RH)	<70%
Application temperature (ambient - substrate)	+12°C min. / +35°C max.

Curing details

Pot life (+25°C, RH 50%)	1 hour
Drying time (+25°C, RH 50%)	2 hours
Dry to recoat - overcoat (+25°C, RH 50%)	18 hours
Full hardening	~ 7 days

** Low temperatures and high humidity during application and/or curing prolong the above times, while high temperatures reduce them*

Instructions for use

Substrate preparation

Metallic surfaces (iron – steel)

The metallic surfaces must be properly prepared by sandblasting or sanding with a wire brush and should be dry, free of dust, dirt, greasy and oily substances, as well as any poorly adhering coatings. In rusty areas, it is recommended to locally apply the chemical rust converter **Neodur® Metalforce**. New metallic surfaces should be degreased with solvent **Neotex® 1021**.

Application

Neopox® Special Primer 1225 is applied in at least one layer, diluted 8-10% with solvent **Neotex® 1021**, by roller, brush or airless spray. Every subsequent layer is applied 12-24 hours after the application of the previous one (depending on the atmospheric conditions).


The two components A & B are mixed in the predetermined ratio (8A : 2B w/w) and, after the addition of the solvent, they are mechanically stirred for app. 3-5 minutes with a low-speed stirrer, until the mixtures become homogeneous. It is important to stir thoroughly at the bottom of the container, as well as near the sides, so that the hardener

(component B) is evenly distributed. The mixture is left for a short time period in the container (~1-2 minutes) and then applied. Prior to mixing, mechanical stirring of component A is recommended.

Special notes

- **Neopox® Special Primer 1225** should not be applied under wet conditions, or if wet conditions are expected to prevail during the application or the curing period of the product.
- The components should not have been stored at very low or very high temperatures, especially before mixing. Mixing and stirring of the mixture should be preferably done in the shade. The stirring of the mixture must be done mechanically and not manually with a rod, etc.
- Excessive stirring of the material should be avoided, in order to mitigate the risk of air entrapment. After stirring the mixture, it is recommended to apply the material shortly in order to avoid the development of high temperatures and potential hardening inside the can
- The substrate temperature must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish
- Due to the nature of the material, the direct and permanent exposure of the final coating to UV radiation may cause the phenomenon of chalking over time
- In case that an extended period of time has passed between successive layers (>24-36 hours, depending on prevailing atmospheric conditions), it is recommended to lightly sand the surface of the previous layer, in order to avoid possible adhesion problems of the next layer
- In interior applications (not exposed to UV radiation), **Neopox® Special Primer 1225** may as well be applied as a topcoat paint (i.e. without being overcoated)

Appearance	Terracotta
Packing	Sets (A+B) of 5kg and 1kg
Cleaning of tools – Stains removal	By Neotex® 1021 immediately after the application. In case of hardened stains, by mechanical means only.
Volatile organic compounds (V.O.C.)	V.O.C. limit acc. to the E.U. Directive 2004/42/CE for this product of category AjSB: 500g/l (Limit 1.1.2010) - V.O.C. content of the ready-to-use product <500g/l
UFI code	<i>Component A:</i> DFD0-N0AY-900W-RK8F <i>Component B:</i> F9G0-C042-E007-KUGK
Storage stability	2 years, if kept in the original sealed packaging, protected from frost, humidity and exposure to solar radiation.

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1922-CPR-0386 DoP No.: 4950-77 EN 1504-7 Neopox® Special Primer 1225 Reinforcement corrosion protection	
Corrosion protection	Pass
Glass transition temperature	>+40°C
Shear adhesion of coated steel to concrete	Pass
Dangerous substances	Complies with 5.3

The information supplied in this datasheet, concerning the uses and the applications of the product, is based on the experience and knowledge of NEOTEX® SA. It is offered as a service to designers and contractors to help them find potential solutions. However, as a supplier, NEOTEX® SA does not control the actual use of the product and therefore cannot be held responsible for the results of its use. As a result of continual technical evolution, it is up to our clients to check with our technical department that this present data sheet has not been modified by a more recent edition.

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